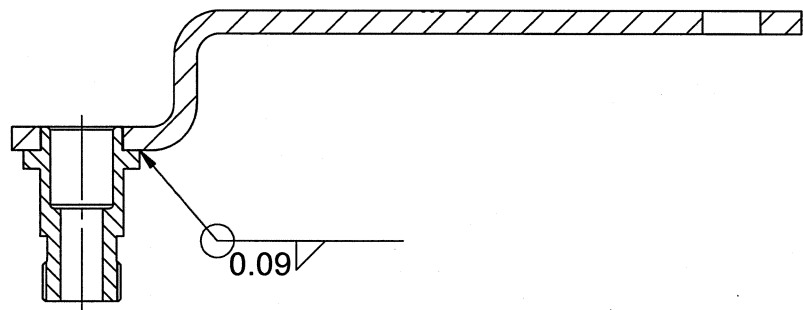
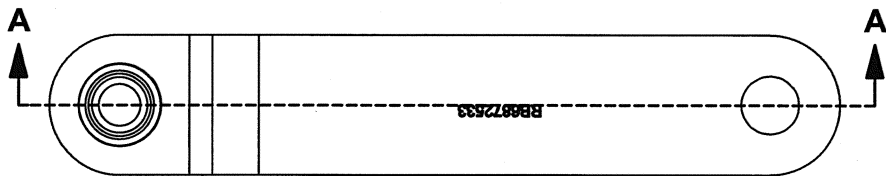


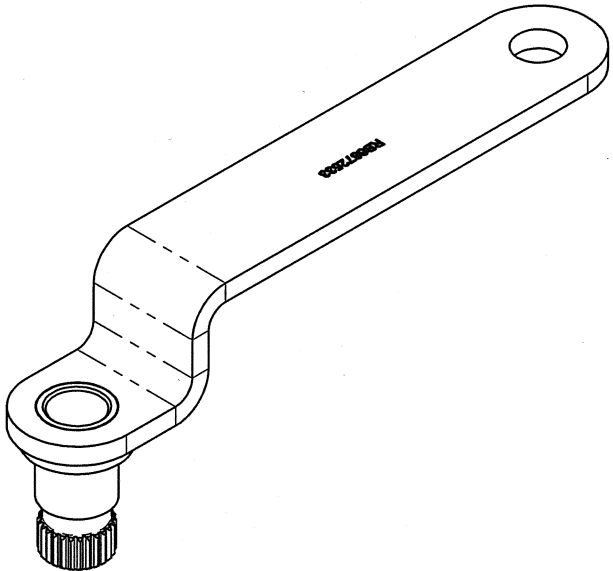
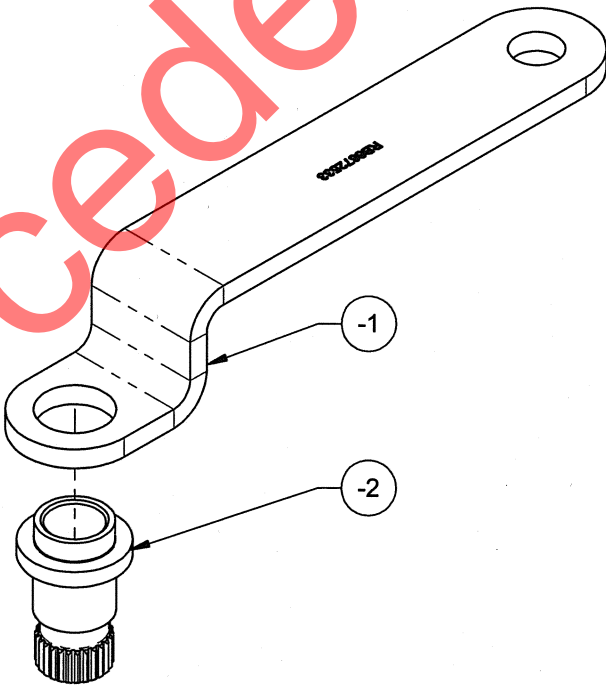
ITEM #	QTY	PART #	PART TITLE
-1	1	RB6872533-1	HANDLE
-2	1	RB6872533-2	WRENCH



SECTION A-A

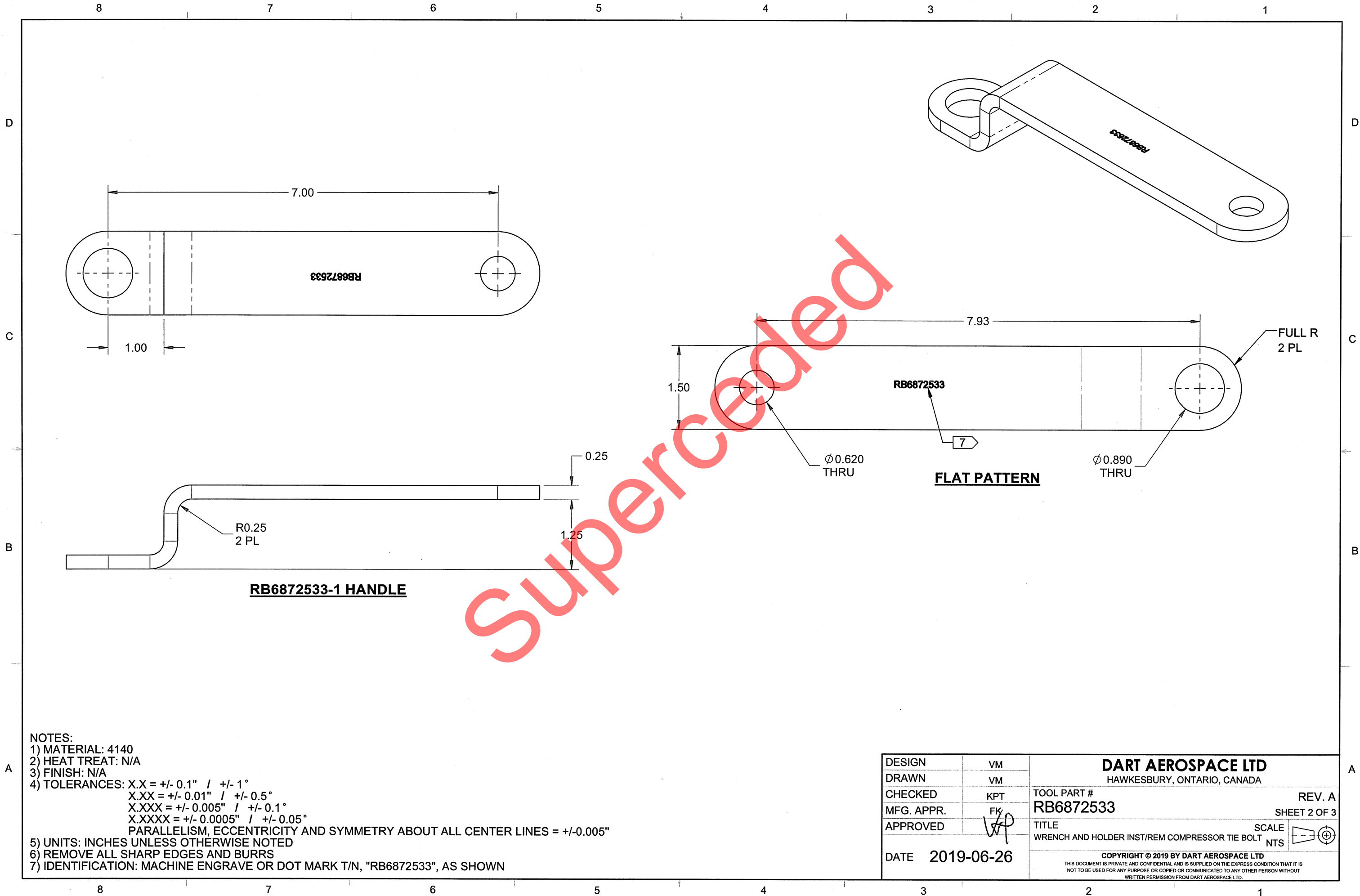
**RB6872533 WRENCH AND HOLDER INST/REM COMPRESSOR TIE BOLT**

9

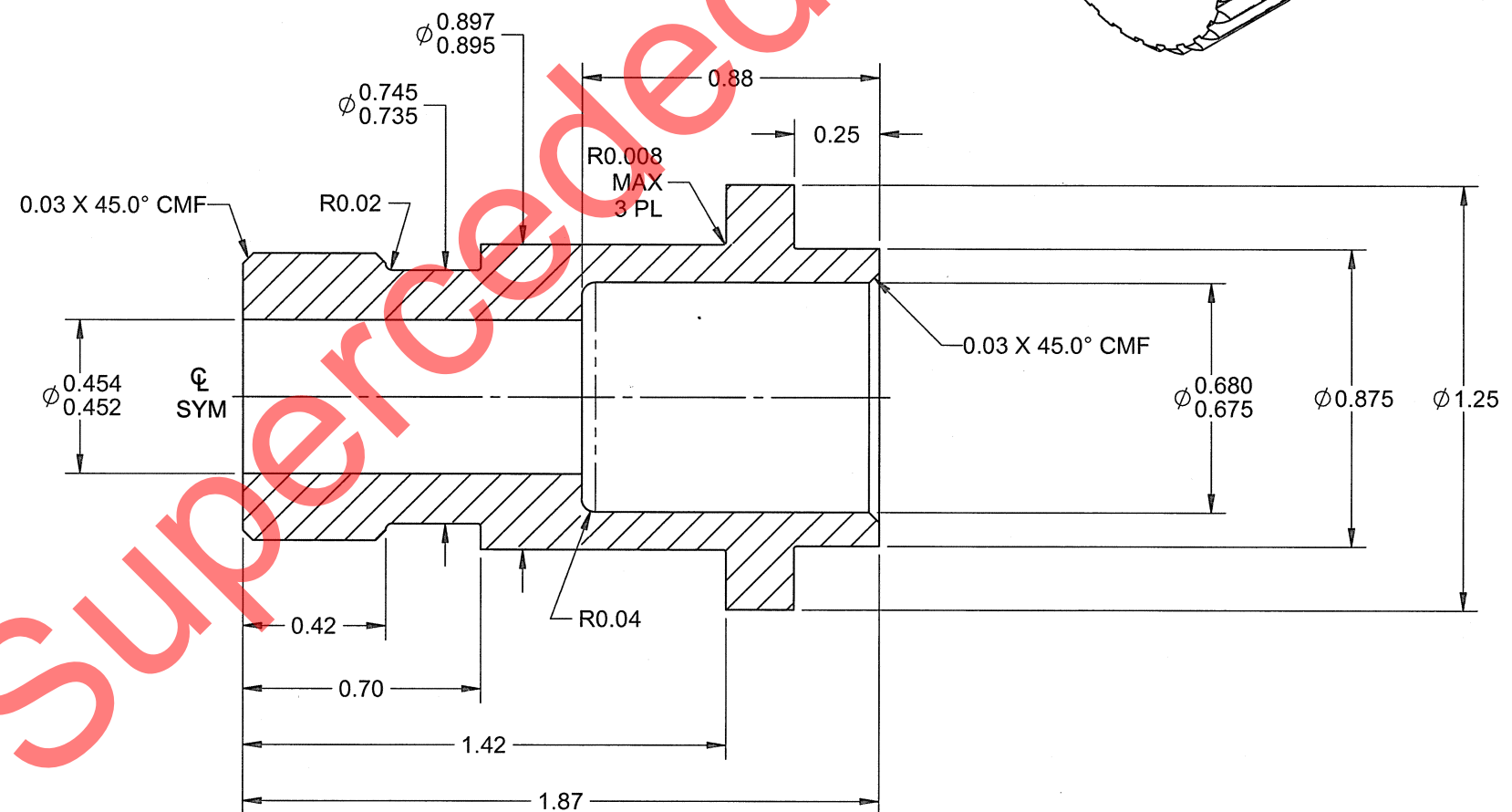
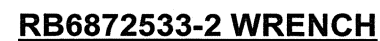


- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: 48-52 Rc
  - 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) IDENTIFICATION: N/A
  - 7) ASSEMBLE AS SHOWN
  - 8) REMOVE ALL WELD SPATTERS
  - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-754	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	FK	<b>RB6872533</b>	SHEET 1 OF 3
APPROVED		TITLE	SCALE
		WRENCH AND HOLDER INST/REM COMPRESSOR TIE BOLT	NTS
DATE	2019-06-26	COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





32/64 PITCH 26 TEETH  
PRESSURE ANGLE : 30.0°  
ARC TOOTH THICKNESS : 0.0441" +0/-0.002"  
ROOT DIA : 0.762"  
PITCH DIA : 0.8125"  
OUTSIDE DIA : 0.844 +0/-0.005"  
BASE CIRCLE DIA : 0.7036  
DIMENSION OVER TWO 0.0540" DIA PINS : 0.8805 +0/-0.0033



NOTES:

- 1) MATERIAL: O1
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X =  $\pm 0.1"$  /  $\pm 1^\circ$   
X.XX =  $\pm 0.01"$  /  $\pm 0.5^\circ$   
X.XXX =  $\pm 0.005"$  /  $\pm 0.1^\circ$   
X.XXXX =  $\pm 0.0005"$  /  $\pm 0.05^\circ$   
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART # <b>RB6872533</b>	REV. A
MFG. APPR.	FK		SHEET 3 OF 3
APPROVED		TITLE WRENCH AND HOLDER INST/REM COMPRESSOR TIE BOLT	SCALE NTS 
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